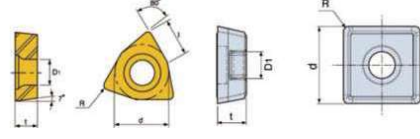


SPMG/SOMT/WCMX



Uç Şekli	Tip	Ölçüler / Boyut (mm)				Kaplama Seçimi		
		d	t	R	D1	SKY8290	SKY4,125	SKY9115
	SPMG050204-DG	5.00	2.38	0.4	2.25	▲	▲	
	SPMG060204-DG	6.00	2.38	0.4	2.61	▲	▲	
	SPMG07T308-DG	7.94	3.97	0.8	2.85	▲	▲	
	SPMG090408-DG	9.80	4.30	0.8	4.05	▲	▲	
	SPMG110408-DG	11.50	4.80	0.8	4.45	▲	▲	
	SPMG120408-DG	12.70	4.76	0.8	4.37	▲	▲	
	SPMG140512-DG	14.30	5.20	1.2	5.75	▲	▲	
	SPMG050204-AL	5.00	2.38	0.4	2.25			▲
	SPMG060204-AL	6.00	2.38	0.4	2.61			▲
	SPMG07T308-AL	7.94	3.97	0.8	2.85			▲
	SPMG090408-AL	9.80	4.30	0.8	4.05			▲
	SPMG110408-AL	11.50	4.80	0.8	4.45			▲
	SPMG140512-AL	14.30	5.20	1.2	5.75			▲
	SOMT050204-KP	4.90	2.38	0.4	2.25	▲	▲	
	SOMT060204-KP	5.70	2.38	0.4	2.60	▲	▲	
	SOMT070306-KP	6.80	2.80	0.6	2.60	▲	▲	
	SOMT08T306-KP	7.90	3.97	0.6	2.85	▲	▲	
	SOMT09T308-KP	9.20	3.97	0.8	3.80	▲	▲	
	SOMT11T308-KP	11.00	3.97	0.8	3.80	▲	▲	
	SOMT130408-KP	12.80	4.40	0.8	4.40	▲	▲	
	SOMT150510-KP	15.00	5.40	1.0	5.40	▲	▲	
	WCMX030204	5.56	2.38	0.4	2.55	▲	▲	●
	WCMX040204	6.35	2.38	0.4	2.80	▲	▲	●
	WCMX050308	7.94	3.18	0.8	3.40	▲	▲	●
	WCMX06T308	9.52	3.97	0.8	4.40	▲	▲	●
	WCMX080408	12.70	4.76	0.8	5.50	▲	▲	●

▲ Önerilen kalite (Sürekli stok) ● Sipariş üzerine

Uygulama Parametreleri

Materyal	Karbon Çelikler S50C, Q235		Alaşımli Çelikler 4Cr5MoSiV1, Cr12		Paslanmaz Çelik SUS304,316,0Cr19Ni9		Dökme Demir HT250, QT450		Alüminyum	
	Vc=m/min	f=mm/rev	Vc=m/min	f=mm/rev	Vc=m/min	f=mm/rev	Vc=m/min	f=mm/rev	Vc=m/min	f=mm/rev
Hız										
Ø										
12.5-15	160-250	0.05-0.12	120-180	0.06-0.12	150-200	0.05-0.10	150-250	0.06-0.12	250-350	0.06-0.12
16-21		0.06-0.15		0.08-0.15		0.06-0.12		0.08-0.15		
22-28		0.06-0.18		0.10-0.20		0.08-0.15		0.10-0.20		
29-33		0.07-0.20		0.12-0.25		0.09-0.16		0.12-0.25		
34-41		0.08-0.25		0.12-0.25		0.10-0.18		0.15-0.25		
42-50		0.08-0.25		0.12-0.25		0.10-0.20		0.18-0.30		
51-60		0.06-0.15		0.08-0.15		0.06-0.12		0.10-0.20		